### MINIFLEX
**PORTABLE WELDING FUME EXTRACTOR**

- **KP2390-1**
  - **LONGLIFE-H FILTER:**
  - Designed to dispose of extracted welding fume deposits at the time of filter disposal, preventing deposits released during welding.

- **KP2390-2**
  - **HEPA FILTER:**
  - HEPA filter, also known as High Efficiency Particulate Air, increases the MiniFlex® filtration efficiency up to 99.97%.

### MOBIFLEX® 200-M
**WELDING FUME EXTRACTION BASE UNIT**

- **K1673-1**
  - **CELLULOSE FILTER:**
  - Standard replacement LongLife® filter with ExtraCoat® treatment that provides 99.8% filter efficiency.

- **K1673-3**
  - **CELLULOSE/POLYESTER HIGH EFFICIENCY FILTER:**
  - Use as replacement for cellulose/polyester high efficiency filter included with model K1653-3 Mobiflex® 200-M. Filter can also be used in model K1653-2. Filter class MERV 16 per ASHRAE 52.2.

**WHEN TO REPLACE YOUR FILTER:**
Filter status indicator is located on the front of the Mobiflex® 200-M. The indicator gradually changes from white to red as the filter becomes saturated with particulate.
MOBIFLEX® 400-MS
WELDING FUME EXTRACTION

WHEN TO REPLACE YOUR FILTER:
The indicator light on the front control panel will blink, indicating the current filter cartridge is full.

STATIFLEX® 200-M
SINGLE ARM WELD FUME EXTRACTION BASE UNIT

WHEN TO REPLACE YOUR FILTER:
Located on the front of the Statiflex® 200-M is the filter status indicator. The indicator gradually changes from white to red as the filter becomes saturated with particulate.

K1741-1
K1741-2
K1673-2
CELLULOSE FILTER:
Standard replacement LongLife® filter with ExtraCoat® treatment that provides a 99.8% filter efficiency.

K1673-4
CELLULOSE/POLYESTER HIGH EFFICIENCY FILTER:
Use as replacement for cellulose/polyester high efficiency filter included with model K1741-2 Mobiflex® 400-MS. Filter can also be used in model K1741-1. Filter class MERV 16 per ASHRAE 52.2.

K1673-1
CELLULOSE FILTER:
Standard replacement LongLife® filter with ExtraCoat® treatment that provides a 99.8% filter efficiency.

K1673-3
CELLULOSE/POLYESTER HIGH EFFICIENCY FILTER:
Use as replacement for cellulose/polyester high efficiency filter included with model K1653-3 Mobiflex® 200-M. Filter can also be used in model K1653-2. Filter class MERV 16 per ASHRAE 52.2.
**STATIFLEX® 400-MS**
WE LD FUME EXTRACTION BASE UNIT

**WHEN TO REPLACE YOUR FILTER:**
The indicator light on the front control panel will blink, indicating the current filter cartridge is full.

**K1673-2**
CELLULOSE FILTER:
Standard replacement LongLife® filter with ExtraCoat® treatment that provides a 99.8% filter efficiency.

**K1673-4**
CELLULOSE/POLYESTER HIGH EFFICIENCY FILTER:
Use as replacement for cellulose/polyester high efficiency filter. Filter class MERV 16 per ASHRAE 52.2.

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**DOWNFLEX® 200-M & 400-MS/A**
WE LD FUME DOWNDRAFT TABLE

**WHEN TO REPLACE YOUR FILTER:**
When the filter cleaning system is unable to obtain a pressure below 1500 PA after 5 attempts, replace the filter cartridge. Filter indicator buzzer will also sound.

**K2752-14**
HEPA FILTER (DOWNFLEX® 200-M & 400-MS/A):
Replacement HEPA Filter

**K2752-13**
LONGLIFE FILTER (DOWNFLEX® 200-M & 400-MS/A):
Replacement LongLife® filter. Includes two (2) oval shaped filters.

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**STATIFLEX® 6000-MS**
CENTRALIZED SYSTEM

**WHEN TO REPLACE YOUR FILTER:**
When the filter cleaning system is unable to obtain a pressure below 8”, replace filter cartridge.

**KP3367-1**
STATIFLEX® 6000-MS FILTER CARTRIDGE (SET OF 2):
Two-piece filter cellulose fiber cartridge used as a main filter in a centralized system.

**KP3368-1**
FCC 150-HE FILTER CARTRIDGE (SET OF 2):
Two-piece high-efficiency filter cartridge used as a main filter in a centralized filter system. Constructed out of cellulose and polyester fibers.
CUSTOMER ASSISTANCE POLICY

The operation of welding fume control equipment is affected by various factors including proper use and positioning of the equipment, maintenance of the equipment and the specific welding procedure and application involved. Worker exposure level should be checked upon installation and periodically thereafter to be certain it is within applicable OSHA PEL and ACGIH TLV limits.

X-TRACTOR® 1GC
PORTABLE WELDING FUME EXTRACTOR UNIT

WHEN TO REPLACE YOUR FILTER:
Replace the filter when, after several cleaning cycles, the suction performance of the system is still lower than normal.

The operation of welding fume control equipment is affected by various factors including proper use and positioning of the equipment, maintenance of the equipment and the specific welding procedure and application involved. Worker exposure level should be checked upon installation and periodically thereafter to be certain it is within applicable OSHA PEL and ACGIH TLV limits.

CUSTOMER ASSISTANCE POLICY

The business of The Lincoln Electric Company is manufacturing and selling high quality welding equipment, consumables, and cutting equipment. Our challenge is to meet the needs of our customers and to exceed their expectations. On occasion, purchasers may ask Lincoln Electric for information or advice about their use of our products. Our employees respond to inquiries to the best of their ability based on information provided to them by the customers and the knowledge they may have concerning the application. Our employees, however, are not in a position to verify the information provided or to evaluate the engineering requirements for the particular weldment. Accordingly, Lincoln Electric does not warrant or guarantee or assume any liability with respect to such information or advice. Moreover, the provision of such information or advice does not create, expand, or alter any warranty on our products. Any express or implied warranty that might arise from the information or advice, including any implied warranty of merchantability or any warranty of fitness for any customers’ particular purpose is specifically disclaimed.

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